Print | Close

Subject: Helitowcart- Autres ajustements **Date:** Tue, 25 Apr 2006 15:27:50 -0400
From: Helitowcart by Vanair Inc.
To: glapointe@amecusinage.com
Cc: lbarbeau@sympatico.ca

Bonjour Guillaume,
Je sais que Lucien t'a parlé au sujet des noix pour les iceblade.
Voici info additionnelle de moi:

1) Svp ajouter un washer entre les noix d'installation et le pad aux positions d'attachement des
iceblade sur le dessin isométrique (je vois que le croquis fait par Bruno hier ne les indique pas).

2) Maîtrise du procédé de soudage: Nous sommes responsables au niveau légal des équipements en
vol....Il est extrêmement important que nous ayons une démonstration de maîtrise des activités de
soudage impliquées...
i.e. Main-d'oeuvre, Procédures, Équipements....Que pouvez-vous me donner comme preuves de qualification du personnel soudeur, des méthodes de soudage et de la gestion des équipements? (Je
veux pas t'en ajouter, mais tout ce que tu as je serais heureuse de le savoir).
2.1) Soudage 1: Je t'ai transmis les informations requises pour les specs en regard au soudage
ce matin. Il faut s'assurer qu'elles soient respectées par ton soudeur. S'assurer qu'il suit cette
recette, si non nous aviser.
2.2) Soudage 2: Il faut s'assurer que ton soudeur possède ses cartes du bureau canadien de
soudage ou une qualification équivalente...Est-ce le cas? Il faut me démontrer la maîtrise du
procédé. En fait...il faudra que je sois certaine que le soudeur impliqué possède des qualifications...(i.e. est un professionnel du domaine). Que peux tu me confirmer à ce sujet?
***On pourra se reparler de ce sujet la semaine prochaine. C'est pas une urgence.

Salutations,
Nathalie

Sales & Service
Vanair inc.
860 Marie-Victorin, St-Nicolas, Levis
Quebec, Canada, G7A 3S9
Tel: +1.418.561.4512, Fax: +1.418.836.2291
info@helitowcart.com
www.helitowcart.com

ECHANGES PRÉCIN.

Nathalie Barbeau

From: Bruno Martel [bmartel@orthofab.com]
Sent: April 25, 2006 9:14 AM
To: 'nbarbeau@qualiso.com'
Subject: SS 304

Filler material (métal d'apport)

MGSS308L
Specs : AWS A-5.9/ASME SFA-5.9
Class: 308L
Dia: 1/16"

:-)

Forwarded by email to Guillaume

Bruno Martel, ing/P.Eng. (ext. 241)
ORTHOFAB, 2160 DeCelles Street, Quebec city, PQ, Canada G2C 1X8, Tél.: 418.847.1480
Fax.: 418.847.5378
www.: www.orthofab.com <http://www.orthofab.com/> E-Mail : bmartel@orthofab.com <mailto:bmartel@orthofab.com>

Print | Close

Subject: RE: Helitowcart- Logo **Date:** Tue, 18 Apr 2006 14:31:30 -0400
From: Guillaume Lapointe
To: 'Helitowcart by Vanair Inc.'

Bonjour Nathalie, voici les dessins avec les modifications demandées, vérifie si tous est correct, si non, appel moi pour faire les modifications.

Merci.

Guillaume Lapointe
Technicien de production

(418) 878-4133, poste 223
(418) 878-2536

-----Message d'origine-----
De : Helitowcart by Vanair Inc. [mailto:info@helitowcart.com]
Envoyé : Tuesday, April 18, 2006 1:52 PM
À : glapointe@amecusinage.com
Objet : Helitowcart- Logo

Bonjour Guillaume,
Merci pour les fichiers.
Le spécialiste qui nous prépare nos documents pour demander les autorisations gouvernementales pour
nos bearpaw nous a demandé ce matin que nos dessins aient notre logo et nos coordonnées. Lucien me
dit qu'il a parlé à m. Doyon de chez vous et que ceci a été accepté. Je joint donc un document word
sur lequel tu peut prendre le logo et nos coordonnées. Si possible nous faire les modifications
dès aujourd'hui, je rencontre le spécialiste en question en fin d'après-midi....(j'ai rendez-vous à
15:00).
Merci infiniment!
Nathalie

Sales & Service
Vanair inc.
860 Marie-Victorin, St-Nicolas, Levis
Quebec, Canada, G7A 3S9
Tel: +1.418.561.4512, Fax: +1.418.836.2291
info@helitowcart.com
www.helitowcart.com

----- Original Message -----
From: Guillaume Lapointe
To: "'Helitowcart by Vanair Inc.'" <info@helitowcart.com>
Sent: Fri, 07 Apr 2006 15:16:44 -0400
Subject: RE: Bearpaw

Bonjour Nathalie, c'est normal que tu ne puisses pas ouvrir les fichiers dans le .Zip car c'est des fichiers 3D qui ne peuvent être lue que par des logiciels de conception 3D, le dessin de cette pièce tu l'as déjà en pdf.
C'est ton père qui ma demandé ces fichiers pour la certification d'utilisation selon les normes du gouvernent et le fichier en .pdf qui était dans cet e-mail, c'est la fiche du matériel utilisé pour la fabrication du bearpaw.

Merci et

Bonne fin de semaine.

Guillaume Lapointe
Technicien de production

(418) 878-4133, poste 223
(418) 878-2536

-----Message d'origine-----
De : Helitowcart by Vanair Inc. [mailto:info@helitowcart.com]
Envoyé : Friday, April 07, 2006 2:30 PM
À : glapointe@amecusinage.com
Objet : Re: Bearpaw

Bonjour Guillaume,
Merci pour les documents!
Je ne suis toutefois pas capable d'ouvrir les 3 fichiers que j'ai dézippés...
Est-ce possible de me les envoyer en pdf pour que je puisse les imprimer?
Merci!
Nathalie

Sales & Service
Vanair inc.
860 Marie-Victorin, St-Nicolas, Levis
Quebec, Canada, G7A 3S9
Tel: +1.418.561.4512, Fax: +1.418.836.2291
info@helitowcart.com
www.helitowcart.com

----- Original Message -----
From: Guillaume Lapointe
To: info@helitowcart.com
Sent: Thu, 06 Apr 2006 16:15:21 -0400
Subject: Bearpaw

Bonjour, voici les fichiers du bearpaw ainsi que les propriétés de l'UHMW qui est utilisé dans la fabrication de cette pièce.

Merci.

Guillaume Lapointe

Technicien de production

(418) 878-4133, poste 223

(418) 878-2536

jointes. Si vous avez reçu ce message par erreur, veuillez en aviser immédiatement l'expéditeur par retour de courriel et supprimer ce message ainsi que tout document joint de votre système. Merci

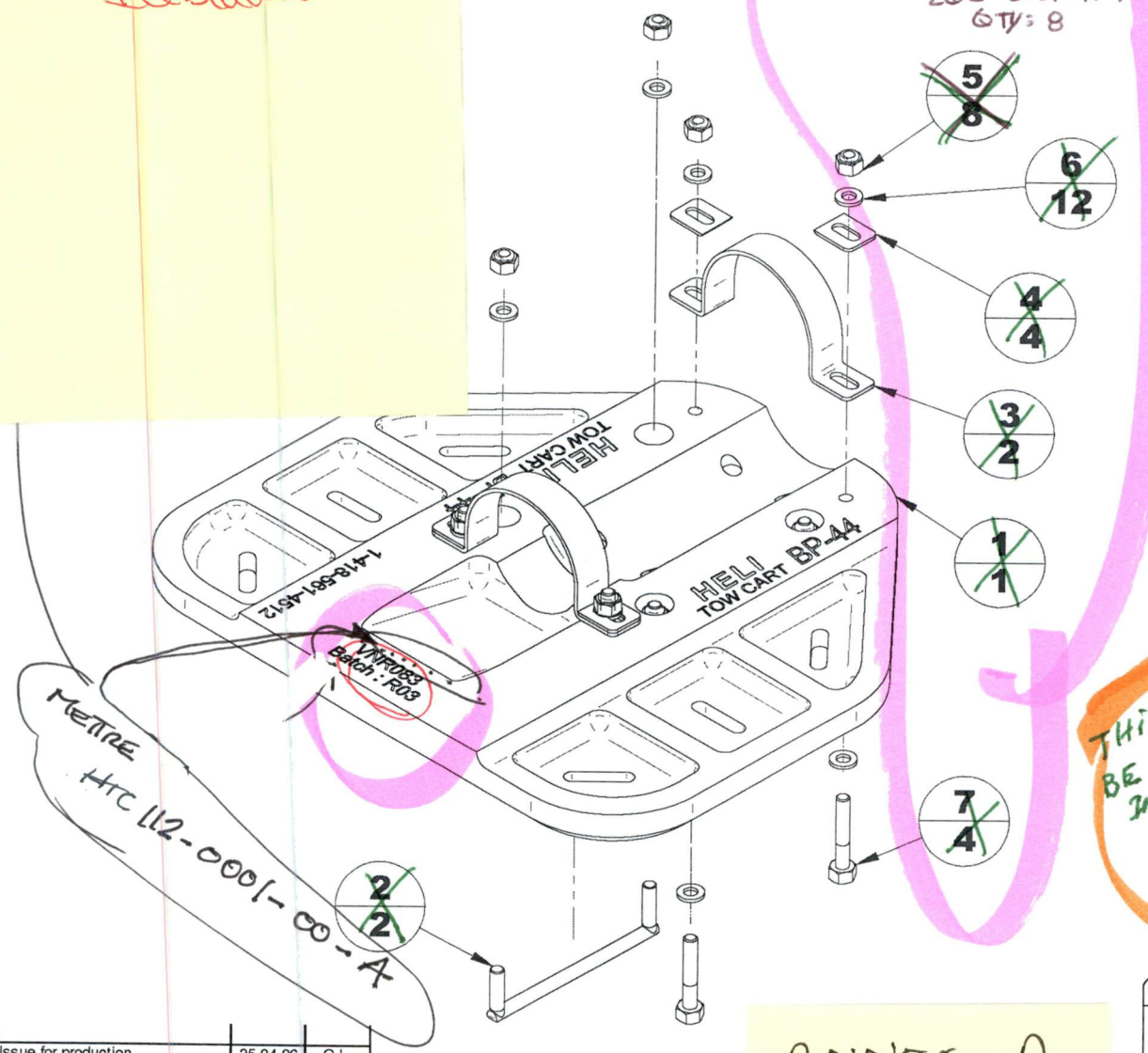
*** GUILLAUME, SVP NOTER TEL QU'INDIQUÉ

① CORRIGER CE MOT

②

Add: Optional Iceblades

262-0001-17-A
QTY: 8



N°	Qty	Description	PART #
1	1	Bearpaw - ~~Pad~~ PAD	314-0001-01-A
2	2	Bearpaw - Iceblade assembly	314-0005-15-A
3	2	Bearpaw - U Shaped clip	314-0006-15-A
4	4	Bearpaw - Slotted clip support	314-0007-15-A
5	8	Nut MS20-365-428	262-0001-17-A
6	12	Washer AN960-416	263-0001-17-A
7	4	Bolt AN4-14A	261-0001-17-A

laisser tel quel

THIS SHOULD BE IN THE INSTRUCTION ALSO

NOTE : Iceblade assembly can be omitted from installation (Optional)

R03	Issue for production	25-04-06	G.L.
Rev.	Description	Date	By

HELI TOW CART

Vanair Inc.
860, Marie-Victorin
St-Nicolas, Lévis (Québec)
Canada, G7A 3S9
Tél. : (418) 561-4512
Fax : (418) 836-2291
www.helitowcart.com

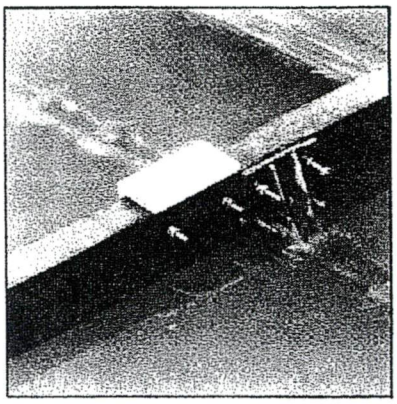
TOLERANCES	Titre / Title: Bearpaw Assembly			Matériel / Material:	
1/X ± 1/32" X.XX ± 0.010" X.XXX ± 0.005" ANGLE ± 1° PROJECTION	Dessiné par / Drawing by: G. Lapointe	Date: (yyy-mm-dd) 2006-04-25	Format: B	Échelle / Scale: N/A	Page # 1 de 1
	Vérifié par / Checked by:	Date: (yyy-mm-dd)	Numéro dessin / Drawing Number: VNR083		Rev.# R03
	Approuvé par / Approved by:	Date: (yyy-mm-dd)	Numéro de pièce / Part Number: 112-0001-00-A		Rev.#

ANNEX A

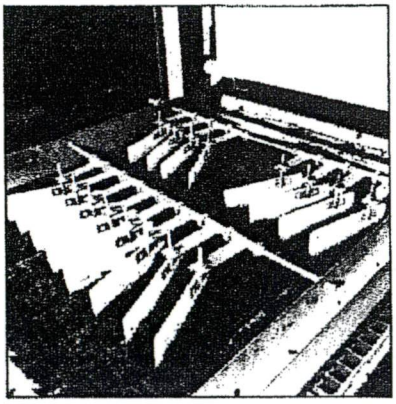
Feuille Annexe identification

Date	Time	Result	Regarding & Details	Record Manager	Associate With
16/05/2006	12:35 PM	Call Completed	Bonjour Nathalie, pour votre approbation nous allons demander un STC Canadien, Américain (FAA) et Européen (EASA). Le tout se fait avec la même demande et il n'y a pas de frais supplémentaires pour les certificat. J'attend l'information finale. PS : Mon appareil SA 160A est de retour d'un show au USA. Si tu passe a Trois Rivières il est disponible pour un vol de familiarisation. Bonne journée. Mirko	Francois Dorval	

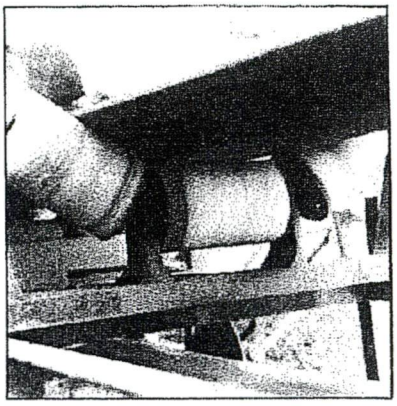
Propriétés du UHMW TIVAR®



TIVAR flight wear shoes do not corrode, and outwear shoes made from metals, urethanes and other plastics.



TIVAR is used in many OEM applications to solve abrasion and corrosion problems. The scrapers on this belt press are of TIVAR.



Conveyor rollers lined with TIVAR reduce belt wear. Wet sludge doesn't build up as on conventional rollers.

PHYSICAL PROPERTIES

PROPERTY		TEST METHOD	UNIT	TYPICAL VALUE
Specific Gravity		ASTM D-792	g/cm³	0.94
Yield Strength	@73°F	ASTM D-638	p.s.i.	3400
Ultimate Tensile Strength	@73°F	ASTM D-638	p.s.i.	6800
Break Elongation	@73°F	ASTM D-638	%	450
Yield Strength	@250°F	Stress Strain Diagram	p.s.i.	700
Ultimate Tensile Strength	@250°F	Stress Strain Diagram	p.s.i.	3300
Break Elongation	@250°F	Stress Strain Diagram	%	900
Hardness —Rockwell "R" Scale		ASTM D-785	—	64
Shore "D" Scale		ASTM D-2240	—	67
Flexural Modulus of elasticity		Bend Creep/1 min. value	p.s.i.	110,000
Shear Strength		ASTM D-732	p.s.i.	3500
Izod Impact + @23°c		ASTM D-256A	ft-lbs/in. notch	No Break
− @140°c		ASTM D-256A	ft-lbs/in. notch	No Break
Environmental Stress Cracking @F_{50}		ASTM D-1693 Mod	hrs.	6000
Water Absorption		ASTM D-570	—	NIL

COEFFICIENT OF FRICTION

UHMW Polymer has a lower coefficient of friction than glass. Together with its self-lubricating characteristics it is an ideal material for bearings, bushings, valves, wear strips or any application where sliding contact is encountered.

MATERIALS	STATIC	KINETIC	TEST METHOD
Mild Steel vs. Mild Steel	0.30-0.40	0.25-0.35	
Mild Steel vs. TIVAR-100	0.15-0.20	0.12-0.20	ASTM D-1894
TIVAR-100 vs. TIVAR-100	0.20-0.30	0.20-0.30	

DEFORMATION UNDER COMPRESSION - %							PERMANENT DEFORMATION AFTER REMOVAL OF LOAD	
TEMP°F	PSI COMPRESSION	INITIAL LOADING						
		10 MIN.	100 MIN.	1000 MIN.	1 DAY	56 DAYS	AFTER 1 MIN.	AFTER 24 HRS.
68°	282	1.5	1.7	1.8	1.9	2.4	0.9	0.6
	570	2.4	2.5	2.7	3.0	4.0	1.8	1.2
	850	3.0	4.0	4.5	5.0	5.1	2.7	1.8
	1140	4.0	5.0	6.0	7.0	7.5	3.8	2.4
	1420	5.0	6.5	7.5	8.0	9.0	4.5	2.9
	1700	7.0	7.5	8.0	10.0	11.0	5.4	3.5

CHEMICAL RESISTANCE

Hydrochloric acid (conc.) - no appreciable reaction up to 80°C

Nitric acid (20%) - less than 20% decrease in yield stress and ultimate tensile strength up to 80°C.

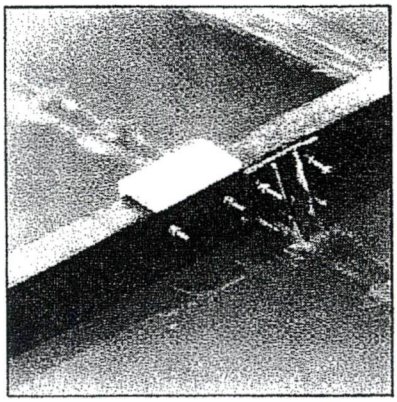
Sulphuric acid (50%) - no appreciable reaction up to 80°C. Less than 20% decrease in properties at 75% concentration.

Sodium hydroxide (caustic soda) - no appreciable reaction up to 80°C.

Sodium hypochlorate and most aqueous solutions of inorganic salts - no appreciable reaction up to 80°C.

Hydrocarbons and halogenated hydrocarbons -limited resistance. Each application should be evaluated.

Propriétés du UHMW TIVAR®



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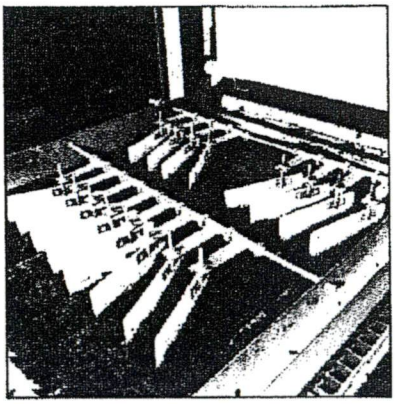

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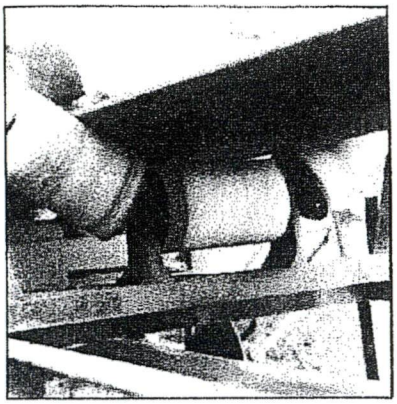

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Break Elongation	@73°F	ASTM D-638	%	450
Yield Strength	@250°F	Stress Strain Diagram	p.s.i.	700
Ultimate Tensile Strength	@250°F	Stress Strain Diagram	p.s.i.	3300
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Shore "D" Scale		ASTM D-2240	—	67
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Izod Impact + @23°c		ASTM D-256A	ft-lbs/in. notch	No Break
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Water Absorption		ASTM D-570	—	NIL

COEFFICIENT OF FRICTION

UHMW Polymer has a lower coefficient of friction than glass. Together with its self-lubricating characteristics it is an ideal material for bearings, bushings, valves, wear strips or any application where sliding contact is encountered.

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TIVAR-100 vs. TIVAR-100	0.20-0.30	0.20-0.30	

DEFORMATION UNDER COMPRESSION - %							PERMANENT DEFORMATION AFTER REMOVAL OF LOAD	
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	1420	5.0	6.5	7.5	8.0	9.0	4.5	2.9
	1700	7.0	7.5	8.0	10.0	11.0	5.4	3.5

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Sodium hypochlorate and most aqueous solutions of inorganic salts - no appreciable reaction up to 80°C.

Hydrocarbons and halogenated hydrocarbons -limited resistance. Each application should be evaluated.

Ultra High Molecular Weight Polyethylene

UHMWPE Typical Properties

Specific Gravity, 73°F	.944	
Tensile Strength @ Yield, 73°F	3250	psi
Tensile Modulus of Elasticity, 73°F	155,900	psi
Tensile Elongation (at break), 73°F	330	%
Flexural Modulus of Elasticity	107,900	psi
Compresive Strength at 2% deformation	400	psi
Compressive Strength 10% Deformation	1200	psi
Deformation Under Load	6-8	%
Compressive Modulus of Elasticity, 73°F	69,650	psi
Hardness, Durometer (Shore "D" scale)	69	
Izod Impact, Notched @ 73°F	30	ft.lbs./in. of notch
Coefficient of Friction (Dry vs Steel) Static	.17	
Coefficient of Friction (Dry vs Steel) Dynamic	.14	
Sand Wheel Wear/Abrasion Test	95	UHMW=100
Coefficient of Linear Thermal Expansion	11.0	$in/in/°F \times 10^{-5}$
Melting Point (Crystaline Peak)	279-289	°F
Volume Resistivity	$>10^{15}$	ohm-cm
Surface Resistivity	$>10^{15}$	ohm-cm
Water Absorption, Immersion 24 Hours	Nil	%
Water Absorption, Immersion Saturation	Nil	%
Machinability Rating	5	1 = easy. 10 = difficult
Sheet Thickness Availability (Off the Shelf)	.250 - 2.0	inches

Ultra High Molecular Weight Polyethylene

UHMWPE Typical Properties

Specific Gravity, 73°F	.944	
Tensile Strength @ Yield, 73°F	3250	psi
Tensile Modulus of Elasticity, 73°F	155,900	psi
Tensile Elongation (at break), 73°F	330	%
Flexural Modulus of Elasticity	107,900	psi
Compresive Strength at 2% deformation	400	psi
Compressive Strength 10% Deformation	1200	psi
Deformation Under Load	6-8	%
Compressive Modulus of Elasticity, 73°F	69,650	psi
Hardness, Durometer (Shore "D" scale)	69	
Izod Impact, Notched @ 73°F	30	ft.lbs./in. of notch
Coefficient of Friction (Dry vs Steel) Static	.17	
Coefficient of Friction (Dry vs Steel) Dynamic	.14	
Sand Wheel Wear/Abrasion Test	95	UHMW=100
Coefficient of Linear Thermal Expansion	11.0	$in/in/°F \times 10^{-5}$
Melting Point (Crystaline Peak)	279-289	°F
Volume Resistivity	$>10^{15}$	ohm-cm
Surface Resistivity	$>10^{15}$	ohm-cm
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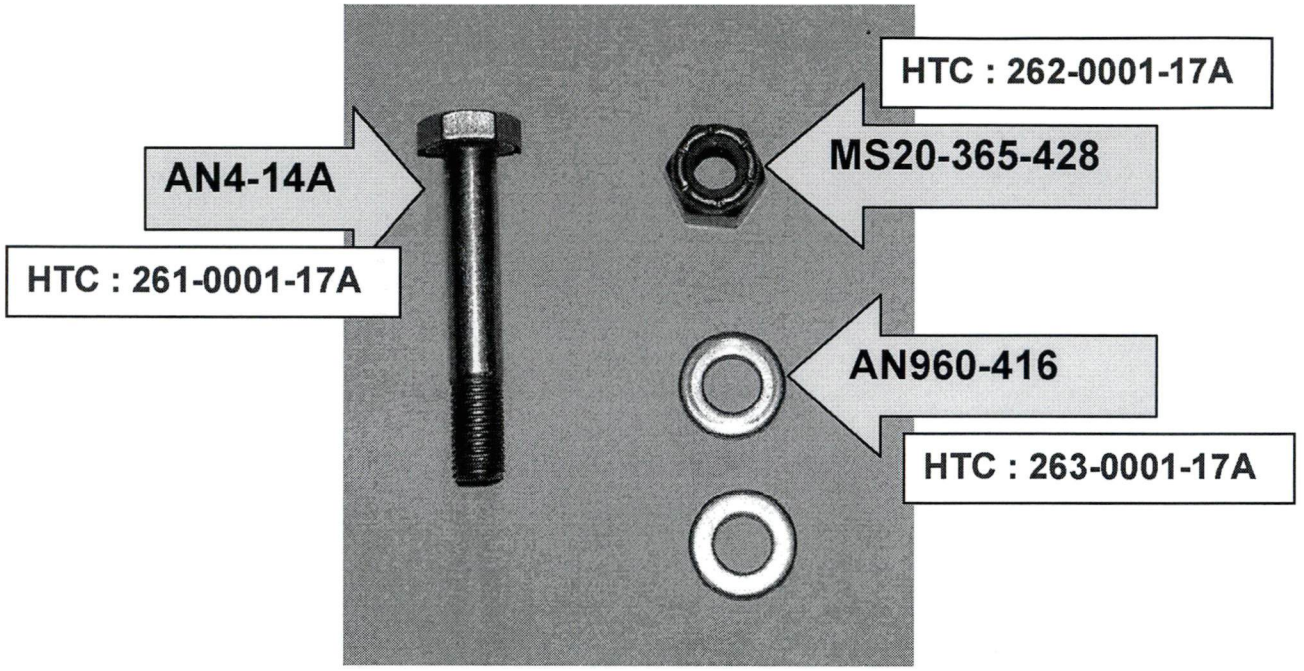
Water Absorption, Immersion Saturation	Nil	%
Machinability Rating	5	1 = easy. 10 = difficult
Sheet Thickness Availability (Off the Shelf)	.250 - 2.0	inches

Helitowcart- BearPaw –
Bolt, washer and nuts.
2006 04 04



DART AEROSPACE LTD.
1270 Aberdeen Street
Hawkesbury, ON, K6A 1K7
CANADA

Tel: 1 613 632 3336
Fax: 1 613 632 4443

e-mail: heli@dartaero.com
http://www.dartaero.com

INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

ICA-D044-662

Bearpaw Installation

ROBINSON R44 MODELS

Prepared By: R. Fuentes
R. Fuentes
Mechanical Designer

Checked By: D. Shepherd
D. Shepherd, P. Eng.
DE #02

Released By: D. Shepherd
D. Shepherd, P. Eng.
DE #02

Revision: 0

REVISION RECORD

Revision No.	Issue Date	Description	Date Inserted	Inserted By
0	02.01.03	New Issue		

LIST OF EFFECTIVE PAGES

DESCRIPTION	PAGE(S)	REVISION
COVER	1, 2 BLANK	0
REVISION RECORD	3, 4 BLANK	0
LIST OF EFFECTIVE PAGES	5, 6 BLANK	0
TABLE OF CONTENTS	7, 8 BLANK	0
CHAPTER 0 - INTRODUCTION	9,10 BLANK	0
CHAPTER 0 - INTRODUCTION	11,12 BLANK	0
CHAPTER 4 – AIRWORTHINESS LIMITATIONS	13,14 BLANK	0
CHAPTER 5 – INSPECTION REQUIREMENTS	15,16 BLANK	0
CHAPTER 32 –LANDING GEAR	17,18 BLANK	0
CHAPTER 32 –LANDING GEAR	19,20 BLANK	0
CHAPTER 32 –LANDING GEAR	21,22 BLANK	0

Transport Canada Accepted Alex Pompei Date: 11/2/2002

TABLE OF CONTENTS

CHAPTER 0 – INTRODUCTION (00-00-00)

0.1 SCOPE

This manual provides the requirements set forth in Appendix A of FAR Part 27 for the Instructions for continued Airworthiness of the Dart D044-662-011 bearpaws when installed on the Robinson R44 model aircraft. These Instructions for Continued Airworthiness are to be referred to for inspection and maintenance when the Dart bearpaws are installed on, removed from, or in service on the rotorcraft.

0.2 ARRANGEMENT

The manual is arranged in ATA-100 format. This manual is only applicable to R44 model rotorcraft modified with the Dart D044-662-011 bearpaws.

There are no abbreviations, acronyms, or symbolization which are not common to the aviation industry in this manual.

Units of measurement are expressed in Imperial and metric values and all torque values are standard values for the specified fastener combinations as defined in FAA AC 43.13, unless otherwise specified in this document.

No other Instructions for Continued Airworthiness for any product or appliance is inferred or addressed herein.

0.3 DISTRIBUTION

Any changes in the content or revision level of this document will be made available to any owner/operator who possesses this STC when requested in writing. Requests should be made to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
Fax: (613) 632 4443
Email: heli@dartaero.com

Additionally, any changes will be sent to the FAA. All changes will be recorded in the Record of Revisions page at the front of this manual.

0.4 COMPATIBILITY

Compatibility of this installation with the aircraft is the **responsibility of the installer.** Ensure that this installation does not conflict with a previous modification.

0.5 SYSTEM DESCRIPTION

The Dart D044-662-011 Bearpaws mount to the aft end of the R44 skidtubes and are intended to provide better stability when the rotorcraft lands in soft terrain. One Bearpaw is installed on each skidtube and is attached with clamps and standard hardware.

The components in the Dart Bearpaw Installations are as defined in the table in section 32.4 of this document.

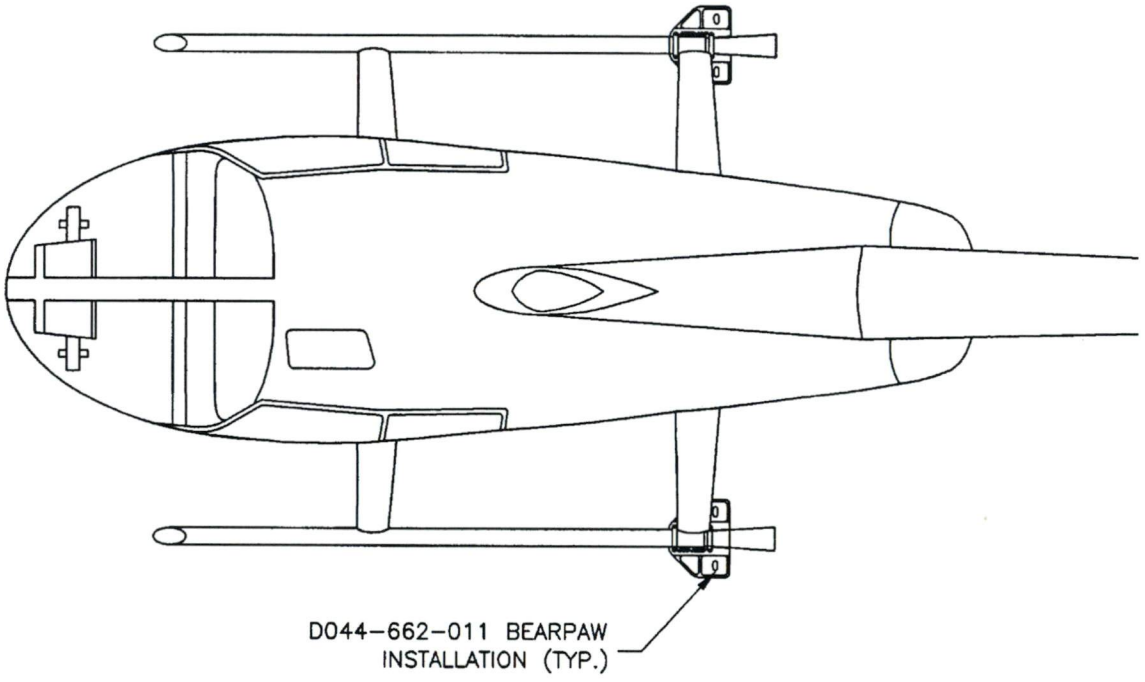


Figure 0-1: Bearpaw Installation

CHAPTER 4 – AIRWORTHINESS LIMITATIONS (04-00-00)

No airworthiness limitations associated with this type design change.

CHAPTER 5 – INSPECTION REQUIREMENTS (05-00-00)

5.1 300 HOUR INSPECTION

(To coincide with landing gear inspection or if damage found on daily inspection)

Note: For the convenience of scheduling maintenance, the tolerance for scheduled inspection intervals is +/-10% (+/- 30 hours). In each case, the subsequent interval will be adjusted to re-establish the original schedule. When an inspection is done more than 10% early, subsequent inspections will be advanced as required not to exceed the maximum tolerance.

1. Remove the bearpaws per chapter 32 of these instructions and inspect the bearpaws and clamps for damage and/or wear.
2. In the shaded region of Figure 5-2, the bearpaw may be worn by a maximum of 0.250" (6.36mm) down to the minimum allowable values specified in Table 5-1. Outside the shaded region of Figure 5-2, (ie. in the pockets) it is acceptable to have worn areas up to a maximum of 0.125" (3.18mm) deep over a maximum area of 2 sq. in (1290 sq. mm). The edge of one damaged region must be a minimum of 2" (51mm) away from the edge of next nearest damaged region.

Table 5-1: Bearpaw Damage Limits

Dimension	Nominal Thickness	Max. Allowable Wear	Min. Allowable Dimension
A	0.375 in 9.53 mm	0.25 in 6.36 mm	0.125 in 3.18 mm
B	0.525 in 13.34 mm	0.25 in 6.36 mm	0.275 in 6.99 mm
C	0.900 in 22.86 mm	0.25 in 6.36 mm	0.650 in 16.51 mm
D	0.950 in 24.13 mm	0.25 in 6.36 mm	0.700 in 17.78 mm

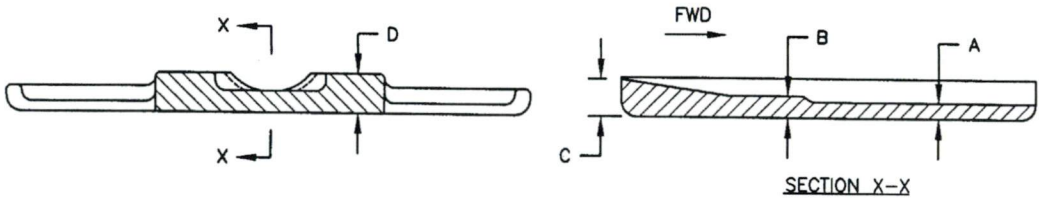


Figure 5-2: Damage Limit Diagram

3. Cracks are acceptable in the unshaded portion of Figure 5-2 as long as they are restricted to the pockets of the bearpaws. Cracks that penetrate the stiffening ribs of the unshaded regions are unacceptable. Stop drill all cracks up to 0.50" (12.7mm) long with ∅0.188" (∅4.78mm) drill.
4. Report all damage in excess of indicated limits to Dart Aerospace Ltd. for evaluation and disposition.
5. Replace damaged or worn parts per chapter 32 of these instructions.
6. The bearpaws should be re-installed per chapter 32 of these instructions.

5.2 OVERHAUL REQUIREMENTS

NO COMPONENT OVERHAUL REQUIRED FOR THIS DESIGN CHANGE.

CHAPTER 32 – LANDING GEAR (32-00-00)

32.1 BEARPAW INSTALLATION

To install the Dart Bearpaw on the R44 skidtube:

1. Jack up the aircraft. Ensure the skidtubes are serviceable. Remove aft wearplate and re-install screws.

2. Position D3075-1 Bearpaw on the aft end of each skidtube so that the D2882 clamps are located as shown in Figure 32-1.

3. The D3075-1 Bearpaw may be relieved to clear wearshoe mounting screws provided the relief leaves 0.375" (9.53mm) thickness.

4. Attach the D2882 clamps with the hardware shown in Figure 32-2.
CAUTION: The torque on the nuts should be limited to 20 in-lb (2.3 Nm).

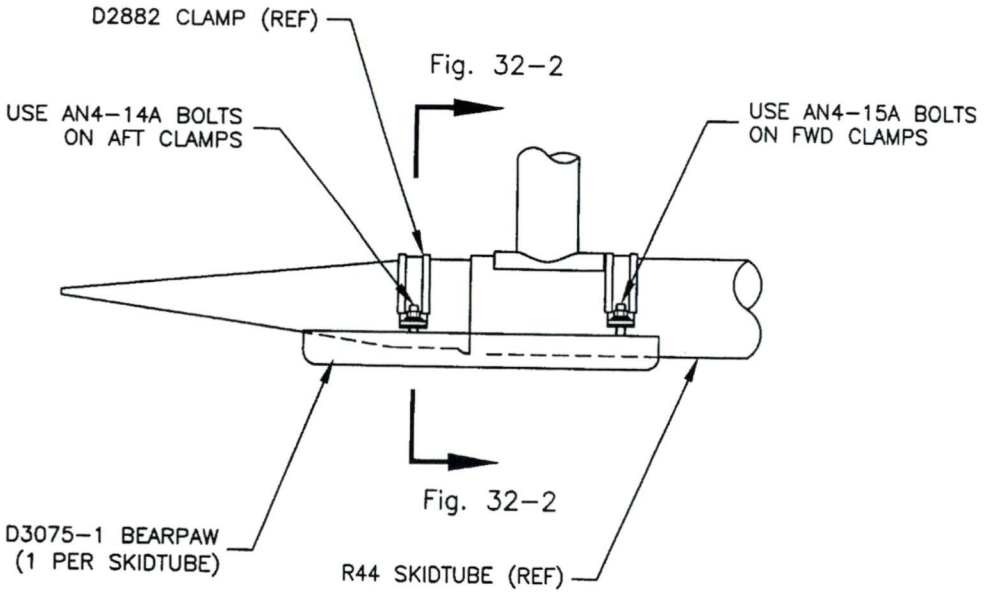
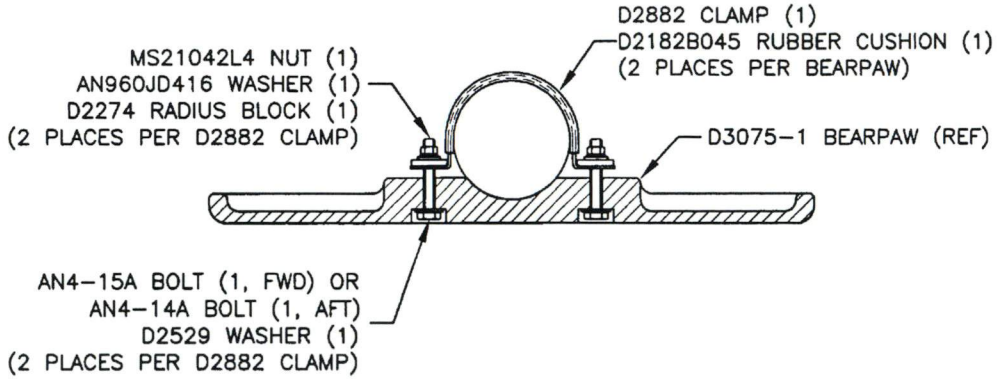


Figure 32-1: Bearpaw Installation



*** See note 5**

Figure 32-2: Bearpaw Installation (section view)

5. Additional AN960JD416 washers may be installed under the nuts to ensure 1.5-4 threads in safety on the bolts. Although not generally necessary, it is also acceptable to replace the AN4-14A/AN4-15A bolts with longer or shorter AN4 bolts, if required.

6. Lower the aircraft.

32.2 BEARPAW REMOVAL

1. Jack up the aircraft.
2. Loosen the clamp bolts and remove the bearpaws and clamps. Ensure the skidtubes are serviceable.
3. If permanently removing the bearpaws, re-install aft wearplate.
4. Lower the aircraft.

32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-662-011 Bearpaw Installation on model R44 aircraft	4.6 lb 2.10 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	128.1 in 3.25 m	589.3 in-lb 6.83 m-kg

32.4 PARTS LIST

Qty	Part Number	Description
X	**D044-662-011**	**BEARPAW INSTALLATION**
4	D2182B045	Rubber Cushion
8	D2274	Radius Block
8	D2529	Washer
4	D2882	Clamp
2	D3075-1	Bearpaw
4	AN4-14A	Bolt
4	AN4-15A	Bolt
8	AN960JD416	Washers
8	MS21042L4	Nut (or MS21042-4)